Name :	Over du
Roll No. :	As Pallings (NY Samuridae Staff Excellent)
Invigilator's Signature :	

CS/M.Tech(MTT)/SEM-2/MTT-204/2010 2010

TECHNOLOGY OF FABRIC FORMATION

Time Allotted: 3 Hours Full Marks: 70

The figures in the margin indicate full marks.

Candidates are required to give their answers in their own words as far as practicable.

Answer any *five* questions. $5 \times 14 = 70$

- 1. What are the functions of tensioners in winding process? What are the essential qualities should tensioners have and why? Discuss the working principle of a tensioner suitable for modern winding machine. 4 + 5 + 5
- 2. What are the objects of warping? What measures are taken to obtain these objectives? What problems will occur in subsequent processes if the objectives are not fulfilled?

4 + 4 + 6

What are the controls that are being incorporated in modern sizing machine to get a beam with uniform warp tension?Why this control is so essential is sizing machine?7 + 7

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- 4. How does uncontrolled warp tension affect fabric quality in weaving machine? What measures are taken in weaving machine to avoid this problem?
 8 + 6
- 5. a) Weft tension control is very important to get fabric of high quality. Discuss.
 - b) What are the causes of variation of weft tension in shuttle and shuttless loom and how are they controlled? 7+7
- 6. Write notes on any *two* of the following : 2×7
 - a) Modern let-off systems
 - b) Bumping condition in loom
 - c) Modern take-up mechanism.