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Rol	ll No.	:	A Grandy Employ and Explain
Inv	igilate	or's Signature :	
C	S/M.	Tech(ME/MSS/SE/MTI)/SEM-1/SE-1. ME-102/MMS	
		2012	
		INDUSTRIAL MANAGEMEN	T
Tin	ne All	lotted: 3 Hours	Full Marks : 70
		The figures in the margin indicate full ma	arks.
C	andid	lates are required to give their answers in th as far as practicable.	neir own words
		Answer any five questions.	5 × 14 = 70
1.	a)	Distinguish between Personnel and Hu Management.	ıman Resource 4
	b)	Give basic tenets of Scientific manageme	ent. 3
	c)	Justify the need for manpower planning context.	g in the present 4
	d)	Explain the role of IAMR.	3
2.	a)	Explain the 5 dimensions of TQM are connection between them.	nd analyze the 4
	b)	Analyze the quality characteristics rendered.	of a service
	c)	Explain the relationship between the foll	owing terms :
		Customer, manufacturer, customer customer needs, quality.	satisfaction,
	d)	Explain 5S philosophy.	4

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- 3. a) Develop an expression for measurement of reliability. 5
 - b) Explain with a diagram the failure pattern of complex product.
 - c) Explain in brief the texts done for testing reliability. 2
 - d) From the point of view of designing reliability what points would you consider as impotant?
- 4. a) What are the different levels of organized management?Explain in brief.6
 - b) What are meant by accuracy, time lineness and relevance of data?
 - c) What are structured, semi-structured and unstructured data?
 - d) What is bar code? How does it help in information processing?
- 5. a) In a factory, there are 50 machines. It costs Rs. 20 to perform one preventive maintenance (PM) operation on any of these machines. Break-down maintenance costs in Rs. 300. Following are the part records:

PM Period	1	2	3	4	5	6	7	8	9	10	11	12
Break- down	0.05	0.02	0.03	0.04	0.04	0.05	0.08	0.11	0.13	0.14	0.15	0.16
Probabi -lity												

Based on the above information, develop a maintenance policy.

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- b) Describe the factors for selecting proper maintenance method.
- c) "Failure rate is a function of age." Explain.
- 6. a) Define the term forcecasting. Discuss the essential differences between econometric forecasting model and time series model of forecasting.
 - b) Name four pure strategies of production that are used to prepare a production plan, which absorbs fluctuation in the demand of a finished good. Discuss the pros and cons of each of the strategies suggested by you. 6
 - c) Using simple exponential smoothing technique, determine a forecast of demand of a product through period 2 to 7 (vide table $1\cdot0$). You may consider the value of α equal to $0\cdot1$.

Period	Actual Demand (Unit)
1	8
2	6
3	9
4	8
5	7
6	8
7	6

Table 1.0

d) What are the consequences of α values of 0 and 1 on a forecast made by using the single exponential smoothing technique?

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7. The month-wise net demand of a product is provided in Table 2.0:

Month	Demand	Month	Demand	
1	10	7	12	
2	15	8	10	
3	30	9	18	
4	27	10	26	
5	30	11	30	
6	16	12	17	

Table 2.0

Table 3.0 provides the production costs and constraints associated with the production of the product :

Maximum regular time production/month	_	10 units
Maximum overtime production/month	_	4 units
Cost of regular time production	_	\$ 30 units
Cost of overtime production	_	\$ 35 units
Cost of subcontracting	_	\$ 37 units
Inventory carrying cost/month	_	\$ 1 unit

Table 3⋅0

Given the information in table 2.0 and table 3.0 devise an economical production plan.

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